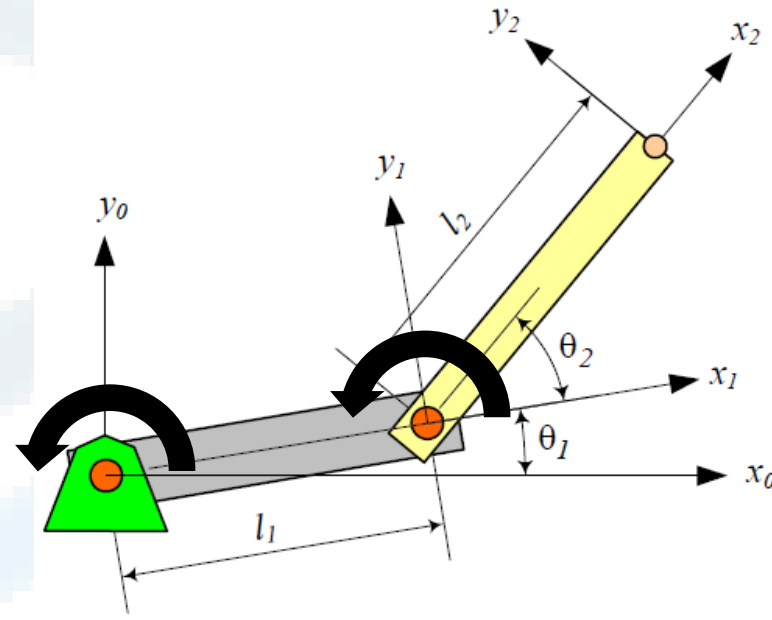


Velocity model

Direct and inverse

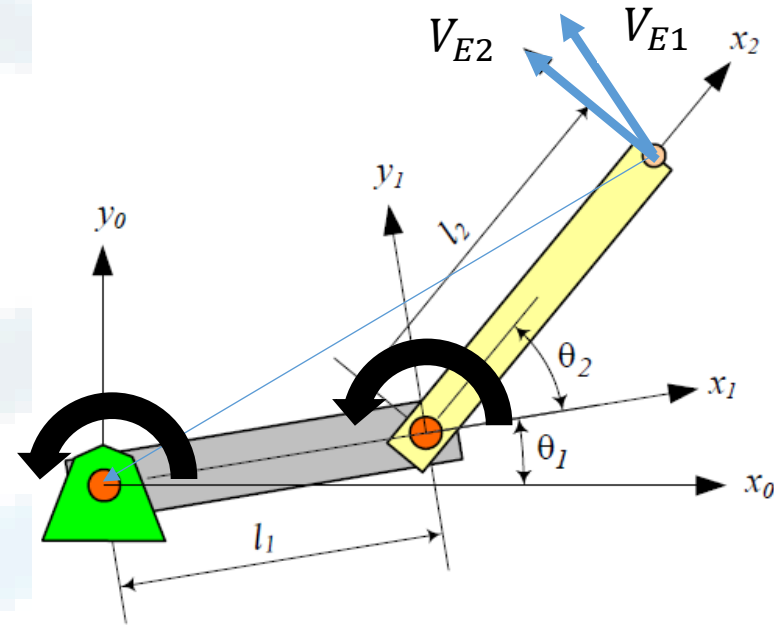
Angular velocity resulting of n joints movement

$$\vec{\omega}_E = \vec{\omega}_1 + \vec{\omega}_2 + \dots + \vec{\omega}_n$$



Linear velocity resulting of n joints movement

- $\vec{V}_E = \vec{V}_{E1} + \vec{V}_{E2} + \dots + \vec{V}_{En}$



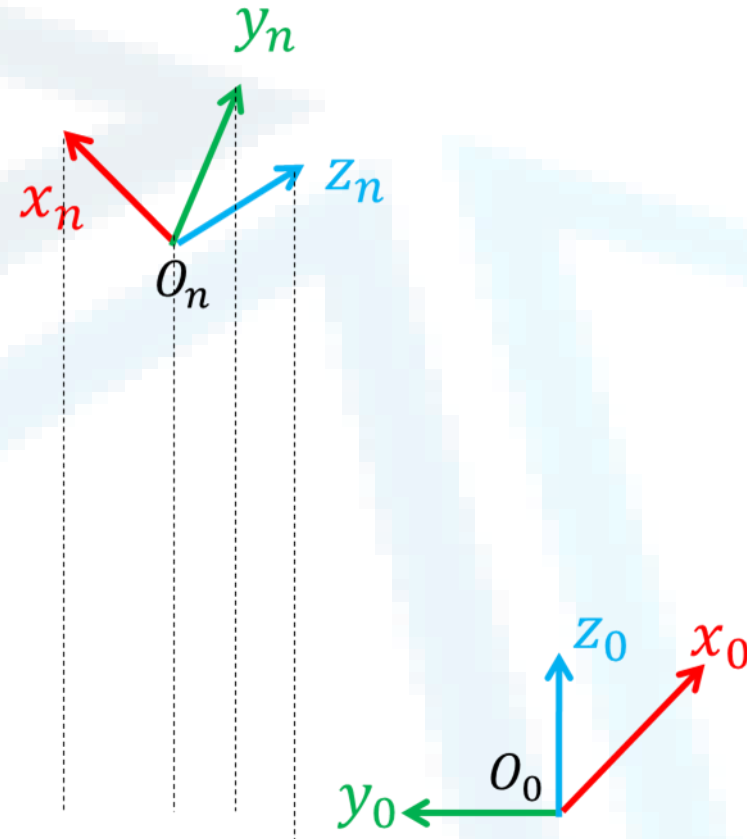
Consider a n -link robot :

w_0^n is the angular velocity of the end-effector

v_0^n is the linear velocity of the end-effector

$$\left. \begin{array}{l} v_0^n = J_v \dot{q} \\ w_0^n = J_w \dot{q} \end{array} \right\} J = \begin{bmatrix} J_v \\ J_w \end{bmatrix}$$

$$\left\{ \begin{array}{l} \xi = J \dot{q} \\ \xi = \begin{bmatrix} v_0^n \\ w_0^n \end{bmatrix} \\ \dot{q} = \begin{bmatrix} \dot{q}_1 \\ \dot{q}_2 \\ \vdots \\ \dot{q}_n \end{bmatrix} \end{array} \right.$$



Jacobian matrix

$$J_v = [J_{v1} \quad J_{v2} \quad \dots \quad J_{vn}] : J_{vi} = \begin{cases} z_{i-1} \times (o_n - o_{i-1}) & \text{revolute - joint-}i \\ z_{i-1} & \text{prismatic - joint-}i \end{cases}$$

$$J_w = [J_{w1} \quad J_{w2} \quad \dots \quad J_{wn}] : J_{wi} = \begin{cases} z_{i-1} & \text{revolute - joint-}i \\ 0 & \text{prismatic - joint-}i \end{cases}$$

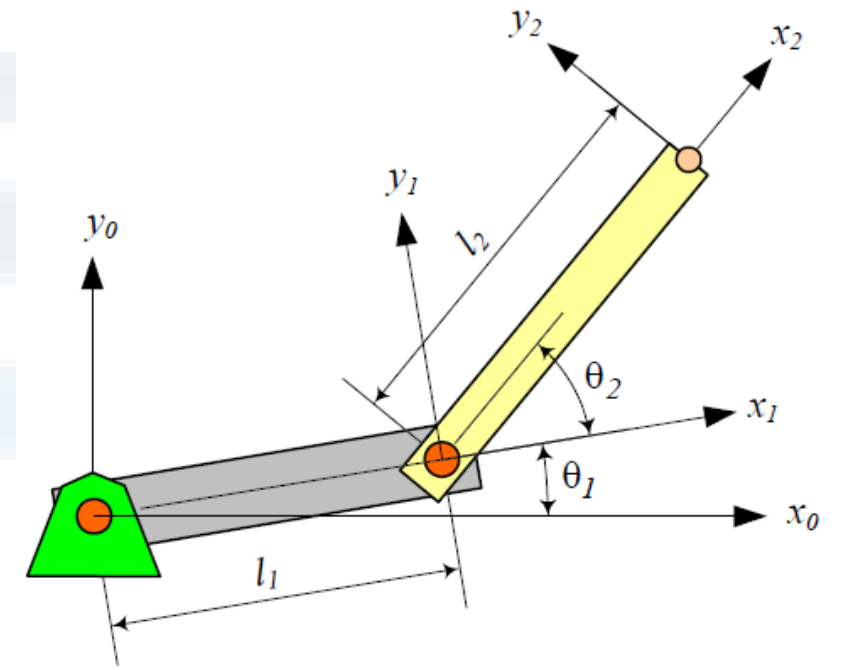
$$J = [J_1 \quad J_2 \quad \dots \quad J_n] : J_i = \begin{cases} \begin{bmatrix} z_{i-1} \times (o_n - o_{i-1}) \\ z_{i-1} \end{bmatrix} & \text{revolute - joint-}i \\ \begin{bmatrix} z_{i-1} \\ 0 \end{bmatrix} & \text{prismatic - joint-}i \end{cases}$$

Example: 2-link planer robot

$$J = \begin{bmatrix} z_0 \times (o_2 - o_0) & z_1 \times (o_2 - o_1) \\ z_0 & z_1 \end{bmatrix}$$

$$o_0 = \begin{bmatrix} 0 \\ 0 \\ 0 \end{bmatrix}, o_1 = \begin{bmatrix} l_1 c_1 \\ l_1 s_1 \\ 0 \end{bmatrix}, o_2 = \begin{bmatrix} l_1 c_1 + l_2 c_{1,2} \\ l_1 s_1 + l_2 s_{1,2} \\ 0 \end{bmatrix}, z_0 = z_1 = \begin{bmatrix} 0 \\ 0 \\ 1 \end{bmatrix}$$

$$J = \begin{bmatrix} -l_1 s_1 - l_2 s_{1,2} & -l_2 s_{1,2} \\ l_1 c_1 + l_2 c_{1,2} & l_2 c_{1,2} \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 1 & 1 \end{bmatrix}$$



DVM of a 2R planer robot

$$\bullet \xi = \begin{bmatrix} v \\ w \end{bmatrix} = J\dot{q} = \begin{bmatrix} -l_1 s_1 - l_2 s_{12} & -l_2 s_{12} \\ l_1 c_1 + l_2 c_{12} & l_2 c_{12} \\ 0 & 0 \\ 0 & 0 \\ 1 & 1 \end{bmatrix} \times \begin{bmatrix} \dot{\theta}_1 \\ \dot{\theta}_2 \end{bmatrix}$$

$$\bullet v = \begin{bmatrix} v_x \\ v_y \\ v_z \end{bmatrix} = \begin{bmatrix} -l_1 s_1 \dot{\theta}_1 - l_2 s_{12} (\dot{\theta}_1 + \dot{\theta}_2) \\ l_1 c_1 \dot{\theta}_1 + l_2 c_{12} (\dot{\theta}_1 + \dot{\theta}_2) \\ 0 \end{bmatrix} \rightarrow \begin{bmatrix} v_x \\ v_y \end{bmatrix} = \begin{bmatrix} -l_1 s_1 \dot{\theta}_1 - l_2 s_{12} (\dot{\theta}_1 + \dot{\theta}_2) \\ l_1 c_1 \dot{\theta}_1 + l_2 c_{12} (\dot{\theta}_1 + \dot{\theta}_2) \end{bmatrix}$$

$$\bullet w = \begin{bmatrix} w_x \\ w_y \\ w_z \end{bmatrix} = \begin{bmatrix} 0 \\ 0 \\ \dot{\theta}_1 + \dot{\theta}_2 \end{bmatrix}$$

$$\xi = J\dot{q} \Rightarrow \dot{q} = J^{-1}\xi$$

IVM

Find : $\dot{\theta}_1$ $\dot{\theta}_2$ $\dot{\theta}_3$

When : θ_1 θ_2 θ_3 v_{O3} w_{O3} *known*

IVM of a 2R planer robot

$$\begin{bmatrix} \dot{X} \\ \dot{Y} \end{bmatrix} = \begin{bmatrix} -l_1 s_1 - l_2 s_{12} & -l_2 s_{12} \\ l_1 c_1 + l_2 c_{12} & l_2 c_{12} \end{bmatrix} \begin{bmatrix} \dot{\theta}_1 \\ \dot{\theta}_2 \end{bmatrix} \Rightarrow \begin{bmatrix} \dot{\theta}_1 \\ \dot{\theta}_2 \end{bmatrix} = \begin{bmatrix} -l_1 s_1 - l_2 s_{12} & -l_2 s_{12} \\ l_1 c_1 + l_2 c_{12} & l_2 c_{12} \end{bmatrix}^{-1} \begin{bmatrix} \dot{X} \\ \dot{Y} \end{bmatrix}$$

$$T = \begin{bmatrix} a & b \\ c & d \end{bmatrix} \Rightarrow T^{-1} = \frac{-1}{\det(T)} \begin{bmatrix} -d & b \\ c & -a \end{bmatrix}$$

$$\begin{bmatrix} \dot{\theta}_1 \\ \dot{\theta}_2 \end{bmatrix} = \frac{-1}{l_1 l_2 s_2} \begin{bmatrix} -l_2 c_{12} & -l_2 s_{12} \\ l_1 c_1 + l_2 c_{12} & l_1 s_1 + l_2 s_{12} \end{bmatrix}^{-1} \begin{bmatrix} \dot{X} \\ \dot{Y} \end{bmatrix}$$

$$\dot{\theta}_1 = \frac{l_2 c_{12} \dot{X} + l_2 s_{12} \dot{Y}}{l_1 l_2 s_2}, \dot{\theta}_2 = -\frac{(l_1 c_1 + l_2 c_{12}) \dot{X} + (l_1 s_1 + l_2 s_{12}) \dot{Y}}{l_1 l_2 s_2}$$

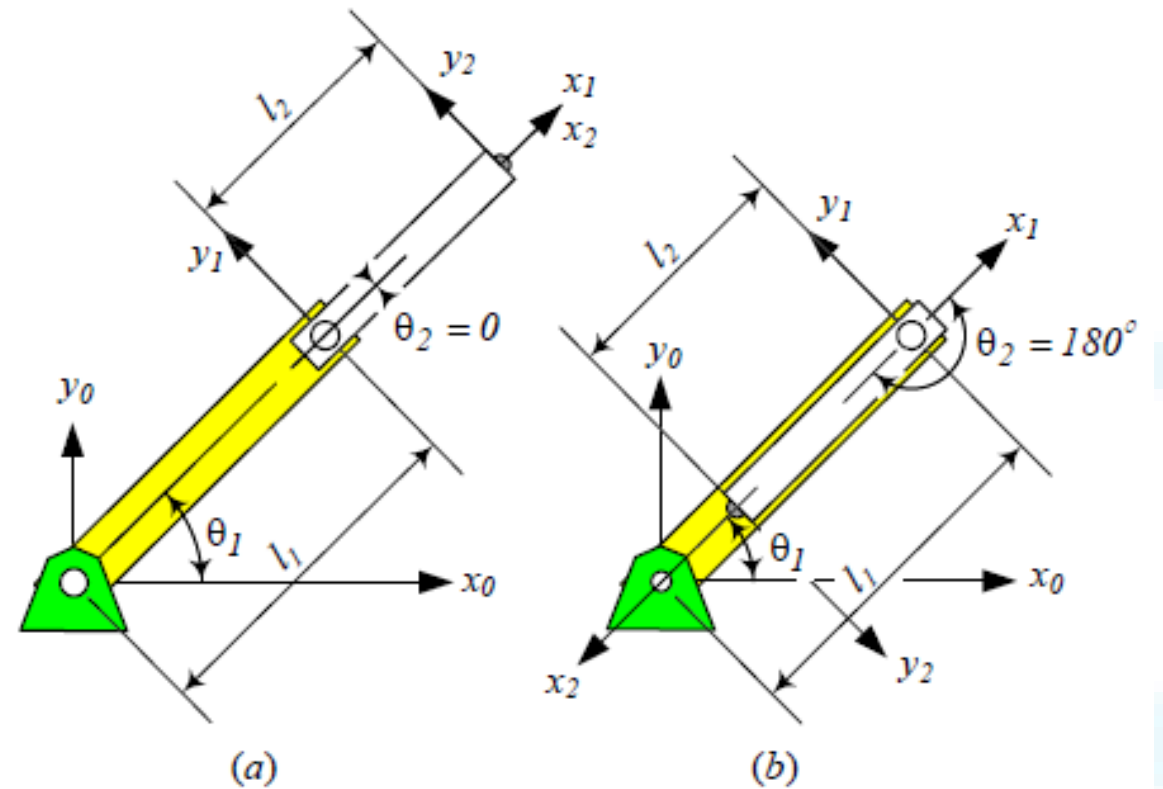
$$\det(J) = 0$$

Singularity (mathematical and mechanical meaning)

2R _ Planer _ Robot

$$|J| = 0 \Rightarrow l_1 l_2 s_2 = 0 \Rightarrow \begin{cases} \theta_2 = 0 \\ \theta_2 = \pi \end{cases}$$

$$\Rightarrow \begin{cases} (a) \text{one_motion_direction} \\ (b) \theta_1 = \text{any_value} \end{cases}$$



6 DOF serial robot velocity model (Paul)

$$\begin{bmatrix} V_E \\ \omega_E \end{bmatrix} = \begin{bmatrix} V_{wrist} + \omega_{wrist} \times (O_E - O_{wrist}) \\ \omega_{wrist} \end{bmatrix}$$

$$\xi_{wrist} = \begin{bmatrix} V_{wrist} \\ \omega_{wrist} \end{bmatrix} = J_{wrist} \dot{q}$$

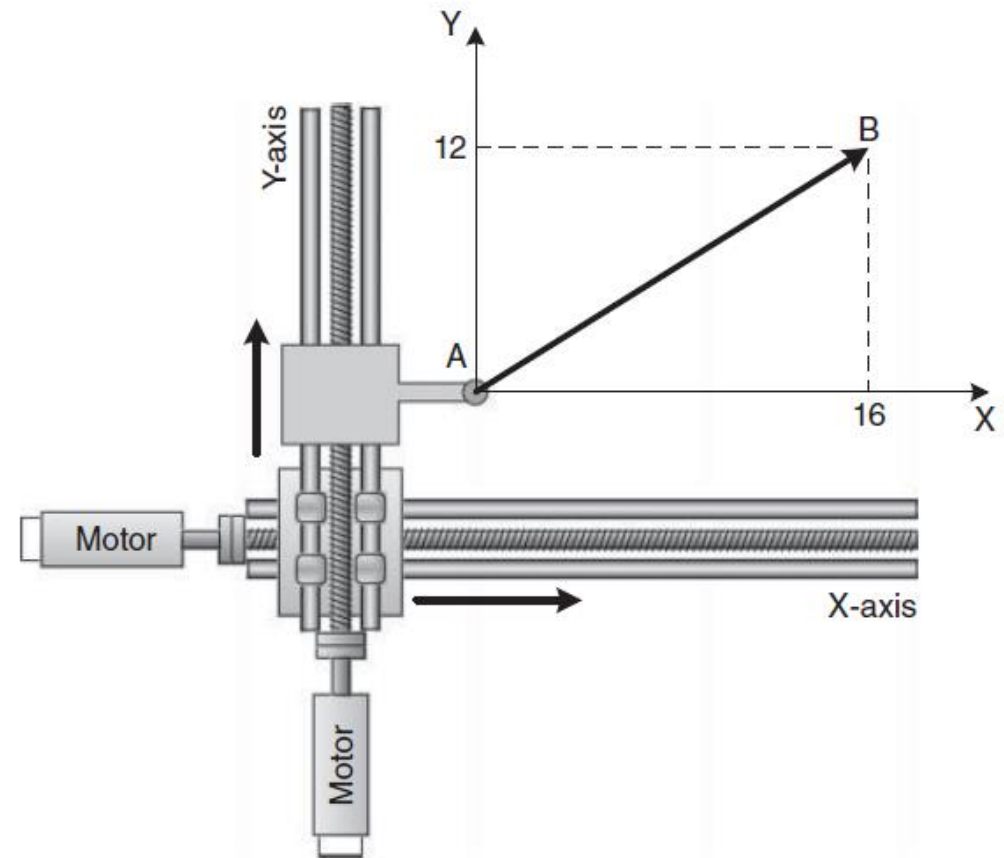
Jacobian Matrix to the wrist

$$J_{wrist} = \begin{bmatrix} A & B \\ C & D \end{bmatrix}, A, B, C, D \in R^{3 \times 3}$$

- $A = [Z_0 \times O_{wrist} \quad Z_1 \times (O_{wrist} - O1) \quad Z_2 \times (O_{wrist} - O2)]$
- $B = [0 \quad 0 \quad 0]$
- $C = [Z_0 \quad Z_1 \quad Z_2]$
- $D = [Z_{w0} \quad Z_{w1} \quad Z_{w2}]$
- $V_{wrist} = A \times [\dot{\theta}_1 \quad \dot{\theta}_2 \quad \dot{\theta}_3]^T$
- $\omega_{wrist} = C \times [\dot{\theta}_1 \quad \dot{\theta}_2 \quad \dot{\theta}_3]^T + D \times [\dot{\theta}_4 \quad \dot{\theta}_5 \quad \dot{\theta}_6]^T$

Interpolated motion

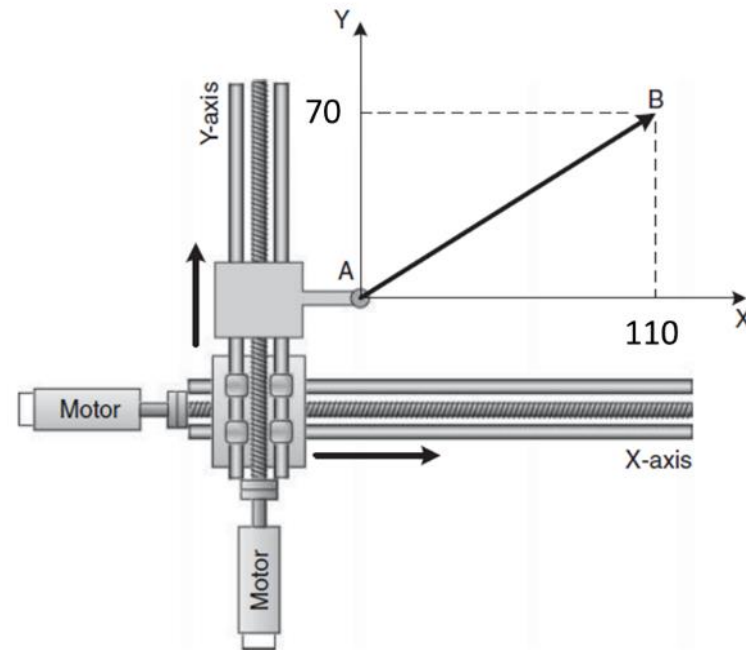
- To make the tool tip follow the straight line between points "A" and "B", we can tell the controller to interpolate the motion.
- In this case, it will execute the motion of the longer move as programmed (X -axis) and slow down the shorter move (Y -axis) so that they both finish their moves at the same time.



Numerical Example

The machine tool **A** is moving in **interpolated** motion using trapezoidal velocity profile.

1. Given: $v_x = 11 \frac{cm}{sec}$, $t_{ax} = 2 sec$,
 $t_{dx} = 3 sec$
2. What should be v_y , so that both axes finish their moves at the same time?
3. Plot the velocity profile for the two axis.
 $t_{ay} = 1 sec$, $t_{dy} = 1.5 sec$



Solution X axis

- The X-axis move time is:

$$L_x = \frac{t_{ax} \times v_x}{2} + t_{mx} \times v_x + \frac{t_{dx} \times v_x}{2}$$

$$110 = \frac{2 \times 11}{2} + t_{mx} \times 11 + \frac{3 \times 11}{2} \Rightarrow t_{m/x} = 7.5 \text{ sec}$$

The total time for the X-axis to complete its motion

$$t_{total/x} = t_{m/x} + t_{ax} + t_{dx} = 12.5 \text{ sec}$$

Solution Y Axis

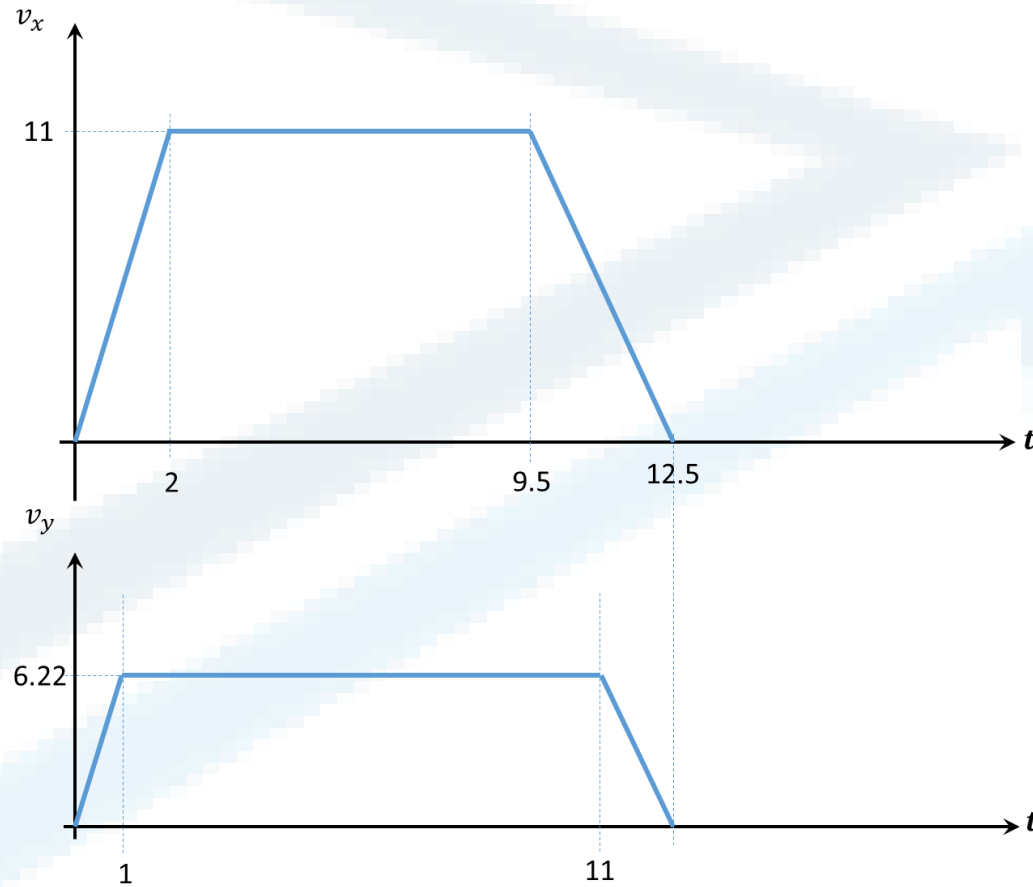
- The Y-axis move time is: $t_{total/x} = t_{total/y}$

$$t_{total/y} = t_{my} + t_{ay} + t_{dy}$$

$$\Rightarrow t_{my} = 10 \text{ sec}$$

$$v_y = \frac{L_y}{t_{m/y} + \frac{t_{ay}}{2} + \frac{t_{dy}}{2}} = \frac{70}{0.5 + 0.75 + 10} = 6.222 \frac{\text{cm}}{\text{sec}}$$

Velocity Profiles



Thanks